IN THE SPECIFICATION:

Please delete the word "EXTRUDED" from the title of the invention.

IN THE CLAIMS:

Please cancel claim 10.

Please add the following new claims 11-28:

11. A sports board that is ridden by a person standing upon it, comprising:

an elongated metal board having a front end, a rear end, a top surface, a bottom
surface, a left edge and a right edge, and one or more longitudinally elongated cavity forming
members.

- 12. A sports board as recited in claim 11, wherein the board has a length L1 in the range of 24-60 inches and a width W1 in the range of 512 inches.
- 13 A sports board as recited in claim 11, wherein said one or more longitudinally elongated cavity forming members extend from the front end to the rear end of the board.
- 14. A sports board as recited in claim 11, wherein said one or more longitudinally elongated cavity forming members includes a hollow keel extending from said front end to said rear end, said keel having a height H1 and a width W2 and W2 is at least as great as H1.
- 15. A sports board as recited in claim 11, wherein said one or more longitudinally elongated cavity forming members includes a hollow left rail and a hollow right rail adjacent said respective left and right/edges, said hollow rails extending the length of said metal board.
- 16. A sports board as recited in claim 11, wherein the sports board is made of an aluminum sp-107397.1



17. A sports board as recited in claim 11, wherein the sports board is made of a titanium material.

18 A sports board as recited in claim 11, wherein said metal board has an arcuate shaped front end and an arcuate shaped rear end

- 19. A sports board as recited in claim 11, wherein plastic end guards are secured to said front and rear ends of said metal board.
- 20. A sports board as recited in claim 11, wherein said top surface of said metal board has a concave transverse contour.
- 21. A sports board as recited in claim 11, wherein said metal board has a bent-up front tip portion and a bent-up rear tip portion.
- 22. A sports board as recited in claim 11, further comprising front and rear skateboard trucks secured to said bottom surface of said metal board.
- 23. A sports board as recited in claim 11, wherein said board deflects less than 0.162 in. with a load of 200 lbs.
- 24. A sports board as recited in claim 11, wherein said board deflects less than 0.203 in. with a load of 250 lbs.

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